



**BEMAN**<sup>®</sup>

PURELY AMERICAN.

2016 **PRODUCT CATALOG**

PURE HUNTING.  
PURELY AMERICAN.™

## WELCOME TO BEMAN

We are Bowhunters, and Bowhunting is Purely American.

We are pioneers and trailblazers – rugged individuals driven by the unbreakable will to push beyond perceived limits and attain ultimate freedom. At Beman, we build arrows with one job in mind – to deliver a broadhead with precision and power – because when you put in the work and take the risk, you deserve the reward. **THAT'S PURELY AMERICAN.**

NEW 2016 ARROWS 4-5 // ICS PRECISION HUNTER™ 6-7 // ICS HUNTER® CLASSIC 8 // ICS BOW HUNTER™ 9 // ICS WHITE OUT™ 10-11

ICS INDIGO™ 12-13 // “WHITE BOX”™ 14-15 // “WHITE BOX” CROSSBOW™ 16-17 // ICS HUNTER® REALTREE® 18

ICS CROSSBOW HUNTER™ 19 // CENTERSHOT™ 20 // BEMAN MERCH 21 // ARROW OVERVIEW 22-23

**ICS PRECISION HUNTER™**  
PAGES 6-7

**ICS HUNTER® CLASSIC**  
PAGE 8

**ICS BOW HUNTER™**  
PAGE 9

**ICS WHITE OUT™ // PAGES 10-11**

**ICS INDIGO™ // PAGES 12-13**

**“WHITE BOX” CROSSBOW™ // PAGES 16-17**

**AMERICAN MADE ARROWS FOR THE  
PURELY AMERICAN  
SPORT OF BOWHUNTING**

At Beman we're about spending the quality time in the field that culminates in a heart-pounding moment—the one you've been dreaming about all year. As we see it, those moments don't come around nearly often enough, so when they do, you have to make them count. The Beman 100% Made-in-USA ICS Arrow line-up uses Beman proprietary multi-layered carbon for speed and durability. ICS Arrows come complete with precisely-machined aluminum inserts and indexable factory-installed S-Nocks™. ICS is available in three models to cover all budgets and everything from recreational shooting to serious bowhunting. The ICS Series comes in three straightness quality specifications: Bow Hunter™, +/- .006" Hunter® Classic +/- .003", and Precision Hunter™ features the ultimate +/- .001" tolerance. All Beman models are 100% spine and weight checked for confident, accurate shooting at all levels.

## BEMAN 2016

Beman invented the all-carbon arrow in 1985. In 1987, shooters used Beman to win the first World Championship, and in 1988, the first Beman Olympic Gold Medal, for Kim Soo Nyung of Korea.

FACT NO. 86

# TEN LONG HOURS

SILENTLY STALKING THE BUCK OF YOUR DREAMS.  
YOU'VE PREPARED FOR THIS DAY. IT'S TIME TO TAKE THE SHOT.



STRAIGHTNESS

±0.001"

NEW

ICS

# PRECISION HUNTER™

PURE HUNTING.

PURELY AMERICAN.

ACCURACY THROUGH  
±0.001" PRECISION.

Born and bred in America, Beman ICS PRECISION HUNTER™ is as red, white and blue as it gets. With the precision you demand to keep the confidence you need to place the arrow in the exact spot it belongs.

MORRIS COUNTY,  
KANSAS

## HARDWARE



13 GR.  
S NOCK™



21 GR.  
CB INSERT

ARROW SIZES	300	340	400	500
WEIGHT (GRAINS / INCH)	9.5	9.3	8.4	7.3
RPS POINT (INCH)	5/16	5/16	9/32	9/32

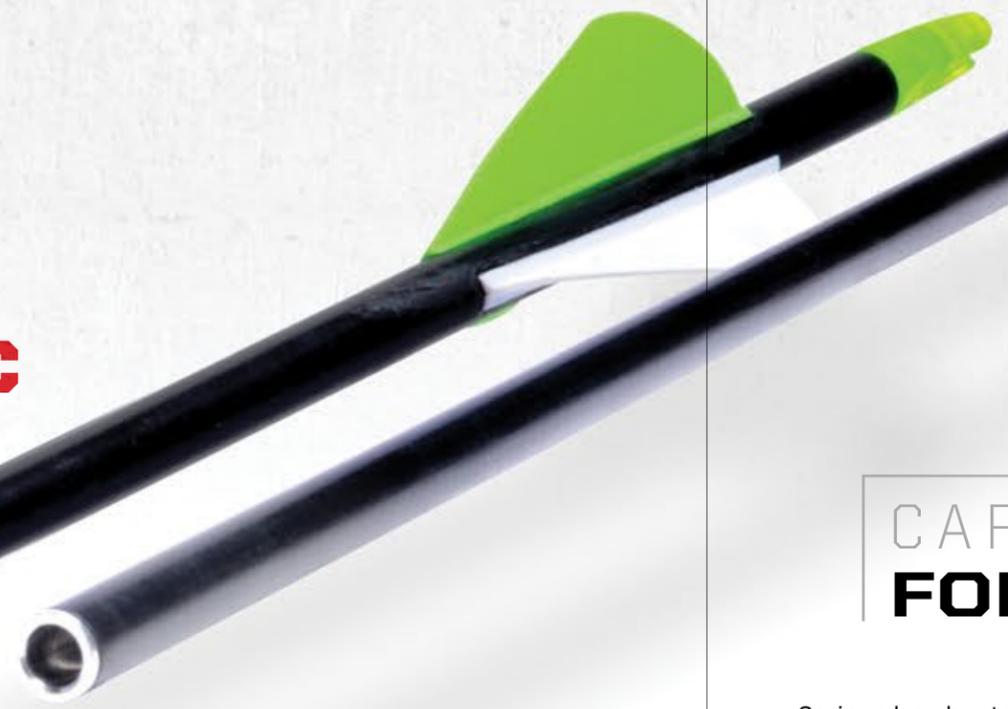


STRAIGHTNESS  
**± 0.003"**

# ICS HUNTER<sup>®</sup> CLASSIC

THE AMERICAN WAY  
**BORN TO HUNT.**

The ICS HUNTER<sup>®</sup> CLASSIC is the Made-in-USA arrow that is field-proven by millions of archers as the go-to arrow for all types of North American big game.



13 GR.  
S NOCK™



21 GR.  
CB INSERT

HARDWARE



ARROW SIZES	300	340	400	500
WEIGHT (GRAINS / INCH)	9.5	9.3	8.4	7.3
RPS POINT (INCH)	5/16	5/16	9/32	9/32

STRAIGHTNESS  
**± 0.006"**

# ICS BOW HUNTER™

CARBON STRENGTH  
**FOR SERIOUS HUNTERS.**

Serious bowhunters deserve serious arrows. We know you don't take your shot for granted so why would we? Strength in construction. Durability in every shot and the power and speed to take down big game. Beman ICS BOWHUNTER™.



13 GR.  
S NOCK™



21 GR.  
CB INSERT

HARDWARE



ARROW SIZES	340	400	500
WEIGHT (GRAINS / INCH)	9.3	8.4	7.3
RPS POINT (INCH)	5/16	9/32	9/32

**BEMAN 2016**

There's an average of 120 miles of pure carbon fiber filaments in every American-Made Beman White Out™.

**FACT NO. 108**

**18,000  
SILENT  
ACRES**

OTHERS GIVE UP WHEN THEY SEE BARREN LANDSCAPE BELOW. YOU SEE THE SIGNS. WHERE OTHERS HAVE FAILED, YOU WILL SUCCEED.

**NEW**

# ICS WHITE OUT™

PURE HUNTING.

PURELY AMERICAN.

SEE WHAT YOU'VE  
**BEEN HITTING.**

Beman **WHITE OUT™** is the next evolution of graphics on a hunting arrow. Using grayed out Realtree camo for high visibility and big game blood traceability. Shoot Beman **WHITE OUT™** and see what you've been hitting.

JUAB COUNTY,  
UTAH

HARDWARE



13 GR.  
S NOCK™



21 GR.  
CB INSERT

**ARROW SIZES**

300

340

400

500

**WEIGHT** (GRAINS / INCH)

9.6

8.8

8.1

7.5

**RPS POINT** (INCH)

9/32

9/32

9/32

9/32



**BEMAN 2016**

Every single Beman shaft is precisely spine-checked, weight checked, and straightness checked for total accuracy.

**FACT NO. 241**

# 145 MILES OF OPEN SKY

A WEEK OF HUNTING THROUGH ROUGH OPEN TERRAIN. THEY SAID IT WASN'T FOR GIRLS. YOU PROVED THEM WRONG.

**NEW**

## ICS INDIGO™

PURE HUNTING.

PURELY AMERICAN.

THIS ISN'T YOUR GRANDMA'S ARROW.

You want heart pounding real speed delivered in an arrow spined for lower draw weight? Beman ICS INDIGO™ is the go-to arrow for complete strength and durability without compromising the speed and accuracy that could be lost with lower pound set-ups.

MCKENZIE COUNTY, NORTH DAKOTA

### HARDWARE



13 GR.  
S NOCK™



21 GR.  
CB INSERT

ARROW SIZE	500
WEIGHT (GRAINS / INCH)	7.3
RPS POINT (INCH)	9/32



## BEMAN 2016

More than 20 years ago, Beman originated the internal-fit standard component and shaft diameters common in the archery industry today with our ICS shafts.

### FACT NO. 24

# IT'S 17 DEGREES OUTSIDE

FREEZING TEMPERATURES. ALL DAY IN THE STAND. CASUAL HUNTERS ARE INSIDE WATCHING THE GAME. YOU'RE HERE, PURSUING IT.

## “WHITE BOX”™

PURE HUNTING.

PURELY AMERICAN.

### NO NONSENSE GRAB, GO, SHOOT.

Out of the box, ready to shoot. No gluing inserts, cutting, or fletching required — we did it for you, with top shelf components. When you're ready to hunt, just screw on a broadhead, and you're in business. Devastatingly powerful, super penetrating carbon shafts at a price you can afford.

VINTON COUNTY,  
OHIO

#### INSTALLED HARDWARE



13 GR.  
SUPER NOCK



21 GR.  
CB INSERT



100 GR.  
FIELD POINT

- ▶ 100% STRAIGHTNESS CHECKED
- ▶ FOR BOWS UP TO 70 LBS.
- ▶ WEIGHT MATCHED
- ▶ 29.5 ARROW LENGTH (ATA Standard)

- ▶ 420 GRAIN TOTAL WEIGHT
- ▶ FULLY ASSEMBLED WITH VANES, INSERTS, NOCKS, AND FIELD POINTS (Broadheads sold separately)
- ▶ ONE SIZE FITS MOST: Beman “White Box”™ arrows are made for common bowhunting setups. Arrow overhang will vary, depending on your draw length.

LOOK FOR THE  
WHITE BOX.

**BEMAN 2016**

Beman is the only carbon hunting shaft that is 100% Made in USA - Salt Lake City, to be specific. You can stop by and see American workers in action.

**FACT NO. 62**

# FOUR MILES DEEP

YOU'RE IN AN UNFAMILIAR TERRITORY. WHILE OTHERS WOULD TURN BACK, YOU CONTINUE ON, BLAZING YOUR OWN TRAIL.

**NEW**

## “WHITE BOX”™ CROSSBOW

PURE HUNTING.

PURELY AMERICAN.

### READY TO SHOOT CROSSBOW AMMO.

Worked late, slept in. We understand you don't always have time to worry about building your own arrows. With Beman “WHITE BOX”™ carbon bolts you will be ready to shoot straight out of the box.

CHEROKEE COUNTY,  
TEXAS

#### INSTALLED HARDWARE



11 GR.  
HALF MOON NOCK



43 GR.  
ALUMINUM BOLT INSERT



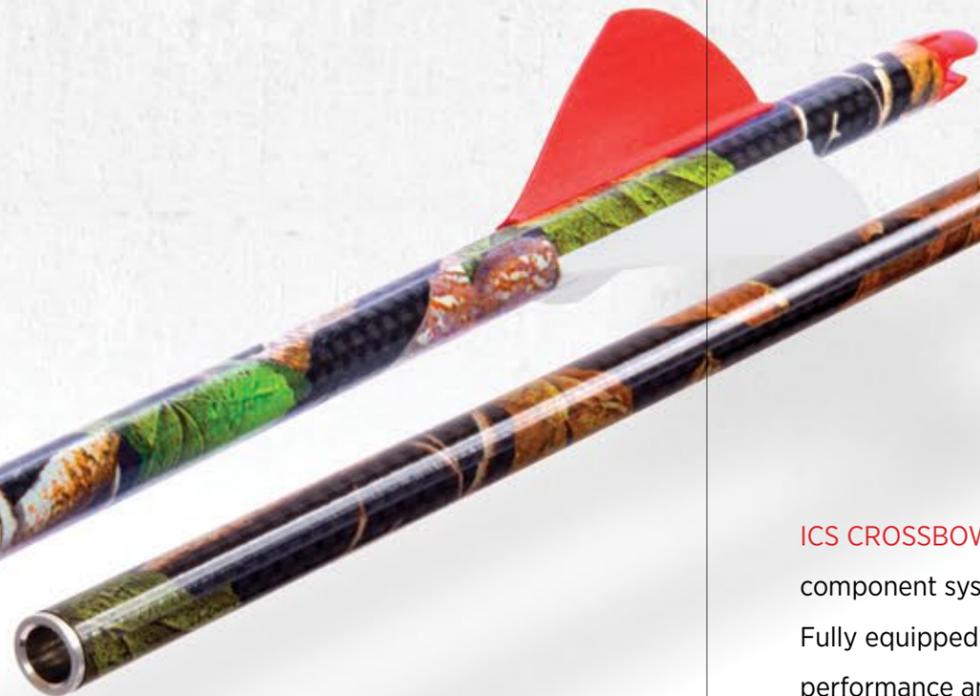
100 GR.  
FIELD POINT

- ▶ **HIGH STRENGTH CARBON**
- ▶ **100% STRAIGHTNESS CHECKED**
- ▶ **WEIGHT MATCHED**
- ▶ **20" ARROW LENGTH**

- ▶ **400 GRAIN TOTAL WEIGHT** (Including field points)
- ▶ **FULLY ASSEMBLED WITH 4" VANES, INSERTS, 1/2 MOON NOCKS, AND FIELD POINTS** (Broadheads sold separately)

# ICS HUNTER<sup>®</sup> REALTREE<sup>®</sup>

Get the hot look of Realtree<sup>®</sup> camo weave and the blistering speed of Beman's most advanced light-weight carbon. The ICS HUNTER<sup>®</sup> REALTREE<sup>®</sup> comes equipped with the Microlite S nocks<sup>™</sup> and precision inserts — giving bowhunters a flat, accurate trajectory, and hard-hitting impact.



## HARDWARE



<b>ARROW SIZES</b>	300	340	400	500
<b>WEIGHT</b> (GRAINS / INCH)	9.6	8.8	8.1	7.5
<b>RPS POINT</b> (INCH)	9/32	9/32	9/32	9/32

# ICS CROSSBOW HUNTER<sup>™</sup>

ICS CROSSBOW HUNTER<sup>™</sup> combines super-strong, multilaminate carbon with proven component systems for Beman's most advanced crossbow arrow ever. Fully equipped with RPS inserts for deadly stealth, hard-hitting performance and unsurpassed accuracy. Flat shooting, hard-hitting, and totally lethal - that's high performance. That's ICS CROSSBOW HUNTER<sup>™</sup>.



## HARDWARE



<b>ARROW SIZES</b>	20"	22"
<b>WEIGHT</b> (GRAINS / INCH)	10.5	10.5
<b>RPS POINT</b> (INCH)	11/32	11/32
<b>ALUMINUM BOLT INSERTS</b> (GRAINS)	43	43

STRAIGHTNESS

± 0.003"

# CENTERSHOT™

The great look of traditional cedar paired with technically-advanced microlaminate carbon gives this reduced diameter hunting lethal strength and more kinetic storage — capable of taking the toughest game. The proven RPS insert system and accurate H Nocks™ combine for total hunting performance.



9 GR.  
H NOCK™



18 GR.  
ST RPS INSERT



75/50 GR.  
BRASS BREAK OFF INSERT  
(SOLD SEPARATELY)

## HARDWARE

ARROW SIZES	340	400	500	600
WEIGHT (GRAINS / INCH)	10.3	9.6	8.3	7.1
RPS POINT (INCH)	9/32	9/32	9/32	9/32

## THE NEW 2016 BEMAN GEAR.



ARCHERY BUCK  
T SHIRT



ANTLER FLAG  
T SHIRT



ARCHER'S CHOICE  
HAT



DON'T TREAD ON ME  
T SHIRT



BEMAN FLAG  
T SHIRT



WE MAKE ARROWS  
HAT

# RALPH & VICKI

When you talk about hunting and promoting it to the entire family, there are two names that always come up, Ralph and Vicki Cianciarulo, "North America's Favorite Hunting Couple"® and hosts of two of the top rated hunting television shows, ARCHER'S CHOICE® and THE CHOICE®.

In today's fast paced world of instant success and hype, the who's who that are here today and gone tomorrow, there is one thing you don't have to worry about with these two...they are the real deal. With more experience, knowledge, and substance Ralph & Vicki have earned the admiration of bow hunters worldwide.

STANDARD DIAMETER CARBON	STRAIGHTNESS	NOCK	INSERT	FINISH	SIZES
ICS PRECISION HUNTER™	±.001"	 S Nock™ - 13 gr.	 CB Insert - 21 gr.	Black, Easy-Pull Finish	300, 340, 400, 500
ICS HUNTER® CLASSIC	±.003"	 S Nock™ - 13 gr.	 CB Insert - 21 gr.	Black, Easy-Pull Finish	300, 340, 400, 500
ICS BOW HUNTER™	±.006"	 S Nock™ - 13 gr.	 CB Insert - 21 gr.	Black, Easy-Pull Finish	340, 400, 500
ICS WHITE OUT™	±.003"	 Super Nock - 13 gr.	 CB Insert - 21 gr.	Realtree White Out Camo	300, 340, 400, 500
ICS INDIGO™	±.006"	 S Nock™ - 13 gr.	 CB Insert - 21 gr.	Black, Easy-Pull Finish	500
“WHITE BOX”™	N/A	 Super Nock - 13 gr.	 CB Insert - 21 gr.	Black, Easy-Pull Finish	Up to 70lbs / 29.5" Length
“WHITE BOX” CROSSBOW™	N/A	 Half Moon - 11 gr.	 Bolt Insert - 43 gr.	Black, Easy-Pull Finish	20"
ICS HUNTER® REALTREE®	±.003"	 Microlite S Nock™ - 8 gr.	 CB Insert - 21 gr.	Realtree Carbon Weave Camo	300, 340, 400, 500
ICS CROSSBOW HUNTER™	N/A	 Half Moon - 11 gr. / Flatback Nock- 9 gr.	 Bolt Insert - 43 gr.	Black, Easy-Pull Finish	20", 22"

MICRO-DIAMETER CARBON	STRAIGHTNESS	NOCK	INSERT	FINISH	SIZES
CENTERSHOT™	±.003"	 H Nock™ - 9 gr.	 ST RPS Insert - 18 gr.	High-Detail Traditional Wood	340, 400, 500, 600

**WARNING FOLLOW THESE INSTRUCTIONS TO AVOID PERSONAL INJURY. SEE WARNINGS AND USE AT [www.bsafes.com](http://www.bsafes.com) OR 877-INFO-ETP.**

#### ARROW BREAKAGE

Any arrow can become damaged. A damaged arrow could break upon release and injure you or a bystander. Damage to an arrow shaft, or any of its components, may occur from: improper transport, handling, or use; impacts with hard objects or other arrows; or, after being shot into a game animal. No list can cover all possible conditions and situations that may cause damage. Use good judgment and common sense, as well as follow the warnings and instructions below, to determine if your arrow has been damaged in any way. **WARNING! NEVER SHOOT A DAMAGED ARROW.**

#### ARROW USE PRECAUTIONS

Before each shot (including the first shot of a new arrow) carefully inspect each arrow shaft, nock, and other components to see that they have not been damaged. Before shooting, place the arrow between your thumb and fingers, and using your other hand to slowly rotate the shaft, run your fingertips along the entire arrow length, feeling and looking closely for nicks, cracks, splits, dents, or other marks that could indicate the shaft has been damaged. If your arrow is crested, inspect for damage on the crest surface. You may need to remove the cresting to make a thorough inspection. If shaft damage is present, **DISCARD THE ARROW. WARNING! NEVER SHOOT A DAMAGED ARROW.**

#### DAMAGED ARROW.

Before each shot, inspect the nock for damage. If the nock is damaged, replace the nock. **WARNING! NEVER SHOOT A DAMAGED ARROW.**

#### AN ARROW WITH A DAMAGED NOCK.

Before each shot, check that the nock is fully seated, and fits tightly in the shaft. Apply twisting pressure to see if the nock turns easily. If the nock has backed out of the arrow or the fit is loose (rotates easily), inspect further for cracks in the nock end of the arrow shaft. If applicable, you may need to remove the cresting to make a thorough inspection. If there are cracks in the shaft or the nock is loose, **DISCARD THE ARROW. WARNING! NEVER SHOOT A DAMAGED ARROW.**

#### ADDITIONAL TESTS FOR CARBON ARROWS

When checking carbon arrows, perform the following additional tests:

- Grasp the shaft just above the point and below the nock, then flex the arrow in an arc (bending away from you and others) with a deflection of 1 to 2 inches (2.5 to 5 cm), and feel and listen for cracking. Perform this test four to six times, rotation the arrow slightly between each flex until you have gone around the entire arrow. If you hear or feel cracking, the carbon has been damaged. **DISCARD THE ARROW. WARNING! NEVER SHOOT A DAMAGED ARROW.**
- While still holding the point and fletching ends, twist the shaft in opposite directions. If the arrow "relaxes" or twists easily, the carbon has been damaged. **DISCARD THE ARROW. WARNING! NEVER SHOOT A DAMAGED ARROW.**



#### LIMITED WARRANTY:

The Beman arrow shaft limited warranty covers any defects in material and/or workmanship for one year from the original owner's date of purchase. Arrow shafts that are defective will be replaced by your local Beman dealer with proof of purchase. Damage caused by impact from other arrows, impact with hard objects, improper cleaning or fletching, or from normal wear and tear is not covered by Beman's limited warranty. The limited warranty also does not cover damage resulting from your failure to follow Beman's written instructions. For written instructions and warranty details see [www.beman.com](http://www.beman.com).

Every effort has been made to ensure the accuracy of this catalog. Graphics and images are for illustration purposes only. Due to our effort to improve our products, Beman reserves the right to make changes without notice. 2016 products available for sale on or after December 1, 2016.

## ABOUT THE SELECTION CHARTS

Beman's selection charts are

regularly updated to reflect the latest in bow performance.

For 2016, we have made a few

adjustments to certain size

recommendations based on

increased bow efficiencies and

more aggressive cam profile

developments. Please read over

the chart and all guidelines

before selecting arrow shafts

based on prior experience.

COMPOUND BOW Calculated Peak Bow Weight (lbs.)	ARROW SELECTION CHART											RECURVE BOW Weight (lbs.) Finger Release	
	Arrow Length												
ATA Bow Rating up to 300 FPS	ATA Bow Rating 301-340 FPS	23"	24"	25"	26"	27"	28"	29"	30"	31"	32"	33"	
27-31	22-36							A	A	B	B	B	29-32
32-36	27-31						A	A	B	B	B	C	32-35
37-41	32-36					A	A	B	B	C	C	C	35-38
42-46	37-41			A	A	B	B	B	C	C	C	C	38-42
47-51	42-46		A	A	B	B	B	C	C	C	C	D	42-46
52-56	47-51	A	A	B	B	B	B	C	C	C	D	D	46-50
57-61	52-56	A	A	B	B	B	C	C	C	D	D	E	50-54
62-66	57-61	A	B	B	B	C	C	C	D	D	E	E	55-59
67-72	62-66	B	B	C	C	C	D	D	E	E	E	E	60-64
73-78	67-72	B	B	C	C	C	D	D	E	E	E	E	65-69
79-84	73-78	B	C	C	C	D	D	E	E	E	E	E	70-75
85-90	79-84	C	C	C	D	D	E	E	E	E	E	E	76-81
91-96	85-90	C	C	D	D	E	E	E	E	E	E	E	82-87

NOTE: If your arrow shaft is over 1/2" more than the closest inch column shown on chart, round up to the next inch column. Example, if arrow length is 28-1/2", use the 29" column. \*Arrow sizing calculated with 100 gr. point weight.

GROUP A				GROUP B				GROUP C				GROUP D			
Size	Spine	Model	Weight (Gr./Inch)	Size	Spine	Model	Weight (Gr./Inch)	Size	Spine	Model	Weight (Gr./Inch)	Size	Spine	Model	Weight (Gr./Inch)
600	0.600	CSHOT	7.1	500	0.500	CSHOT	8.3	400	0.400	CSHOT	9.6	340	0.340	CSHOT	11.2
				500	0.500	ICSH/B	7.3	400	0.400	ICSH/B	8.4	340	0.340	ICSH/B	9.3
				500	0.500	ICS/HRT/WO	7.5	400	0.400	ICS/HRT/WO	8.1	340	0.340	ICS/HRT/WO	8.8
				500	0.500	ICSI	7.3								

GROUP E	Size	Model	Weight (Gr./Inch)
	300	ICSH/B	9.5
	300	ICS/HRT/WO	9.6

Size	Model	Weight (Gr./Inch)
Indicates suggested shaft sizes	CSHOT	CenterShot™
Spine of arrow size shown (static)	ICSH/B	ICS Precision Hunter™, ICS Hunter™ Classic, ICS Bowhunter™
Designates arrow model	ICS/HRT/WO	ICS Hunter™ Realtree®, ICS White Out™
Listed in grains per inch	ICSI	ICS Indigo™

**For ATA Speed of 341 - 350 FPS**  
Start in 301 - 340 FPC Column. Drop on row down in chart.  
Examples:  
65 lb - 29 in - 345 FPS: Drop down 1 row, still in group D  
65 lb - 30 in - 345 FPS: Drop down 1 row, shift from group D to group E

**For ATA Speed of 351+ FPS**  
Start in 301 - 340 FPC Column. Drop 2 rows down in chart.  
Examples:  
50 lb - 29 in - 355 FPS: Drop down 2 rows, still in group C  
50 lb - 30 in - 355 FPS: Drop down 2 rows, shift from group C to group D





# BEMAN<sup>®</sup>

[www.BEMAN.com](http://www.BEMAN.com)



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